#### **TURKMENISTAN**

## TURKMENBASHY OIL REFINERY COMPLEX

### **UNLEADED CAR BENZENE**

# TS05766698-28-2003 change, No3

| NO | Description of index                                      | Figure for mark              |      |      |
|----|---|------------------------------|------|------|
|    |   | A-80                         | A-92 | A-95 |
| 1  | Octane number.not less than                               |                              |      |      |
|    | By motor method   | 76,0                         | 82,5 | 85,0 |
|    | By reserch method   | 80,0                         | 92,0 | 95,0 |
| 2  | Actual resin concentratin.mg 100sm3 benzine not more than |                              | 0,5  |      |
| 3  | Induction period.min. not less than                       | 360                          |      |      |
| 4  | Mass portion of sulfur, % not more than                   | 0,1 0,05                     |      |      |
| 5  | Copper plate testing                                      |                              | ok   |      |
| 6  | Color   | From colorless before yellow |      |      |
| 7  | Density 20 C° kg/m3                                       | No standard, determination   |      |      |
|    |   | necessary                    |      |      |
| 8  | Saturated vapor pressure , kpa                            | 35-70                        |      |      |
| 9  | Mass portion of merkaptan sulfur, % not more than         | No standard                  |      |      |
| 10 | Acidity , mg KOH by 100 sm3,not more than                 | 3,0                          |      |      |
| 11 | fraction composition:                                     |                              |      |      |
|    | initial boiling point,C°, not less than                   | 35                           |      |      |
|    | 10% summer time   |                              | 80   |      |
|    | 10% winter time   |                              | 75   |      |
|    | 50%   | 120                          |      |      |
|    | 90%   | 190                          |      |      |
|    | Final boiling point,C°, not more than                     | 215                          |      |      |
|    | Mass portion of residue in flask ,%,(vol),not more than   | 2                            |      |      |
|    | Losses ,%(vol),not more than                              | 4                            |      |      |
| 12 | Vapor stopper index,not more than                         |                              |      |      |
|    | summer time   | 950                          |      |      |
|    | winter time   | 1250                         |      |      |
| 13 | presence of acids and bases, soluble in water             | no                           |      |      |
| 14 | presence of mechanical impurities and water               | no                           |      |      |

## Note:

- 1. Car benzene intended for long keeping (5 years) in Gosrezerve and Ministry of defense, must have a period to inductions not less 1200 min.
- 2. Summer time- from 1 April before 1 October

Winter time- from 1 October before 1 April